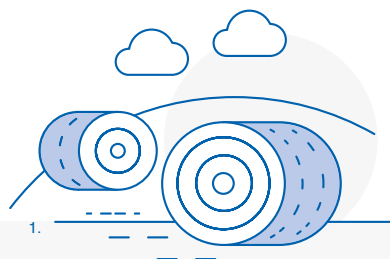
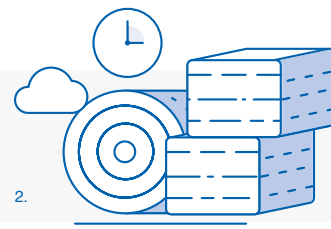


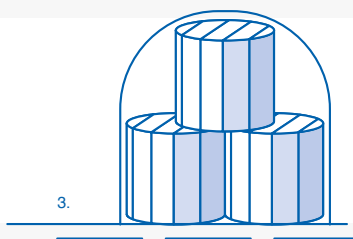
1. Make sure the bales are optimally pressed. The shape and mesh coverage should be considered.



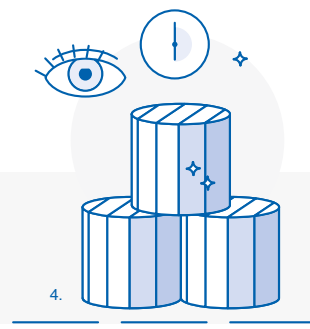
2. The pressed bales should be wrapped shortly after pressing.



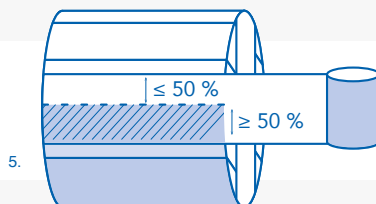
3. Stack correctly and avoid pressure points. Cover the silo bales and do not store them in an area prone to flooding.



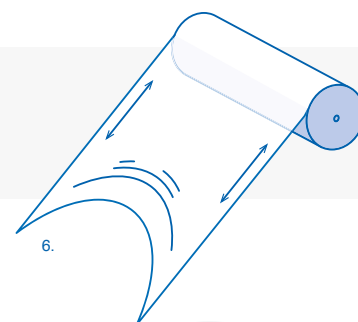
4. Check the number of windings regularly. At least 6 turns. Depending on the crop, 2 to 4 additional layers.



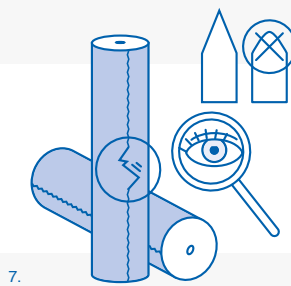
5. Overlap the wraps by at least 50%.



6. The film must not be overstretched (observe the manufacturer's instructions). Round bales: approx. 65-70%, max. 76%. Square bales: approx. 55-65%, max. 70%.



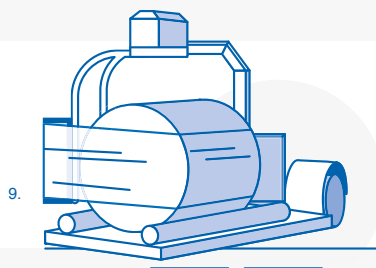
7. Check break points. Check the cutting blade and sharpen or replace if necessary.



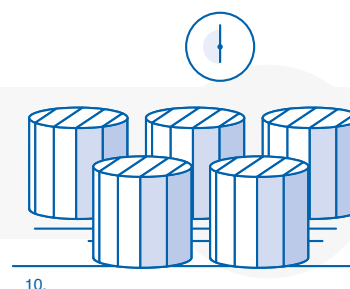
8. Cleaning and adjusting the pre-stretch rollers. In general, observe the basic machine settings or manufacturer information (see manual).



9. Ensure that the bale is optimally placed in the wrapping machine.



10. It is recommended that the wrapped silo bales should not be transported or stacked immediately after wrapping.



11. Store dry and protected from UV radiation in the original packaging. No contact with chemicals. The storage temperature should be between 5 and 40 °C.

